

[54] **PROCESS OF COATING A METAL STRIP WITH HIGH-VISCOSITY COATING MATERIAL**

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**Related U.S. Application Data**

[60] Division of Ser. No. 133,286, Mar. 24, 1980, abandoned, which is a continuation of Ser. No. 927,908, Jul. 25, 1978, abandoned.

[51] Int. Cl.<sup>3</sup> ..... **B05C 1/08**

[52] U.S. Cl. .... **427/428; 118/262**

[58] Field of Search ..... 118/262, 249, 224, 227, 118/212; 101/197, 366; 427/428

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[57] **ABSTRACT**

An apparatus for applying a coating of high-viscosity coating material onto a metal strip at high speed, wherein the apparatus has  
a roll having recesses or grooves thereon;  
a supplying source for forcedly filling the coating material in the recesses or grooves provided on the roll;  
a doctor for removing excessive coating material remaining on the roll having recesses or grooves other than the coating material filled in the recesses or grooves;  
a coating roll which rotates in contact with the roll having recesses or grooves;  
at least one smoothing roll of smaller diameter which rotates in contact with the coating roll; and  
a back-up roll which holds the metal strip against the coating roll.

**5 Claims, 7 Drawing Figures**

